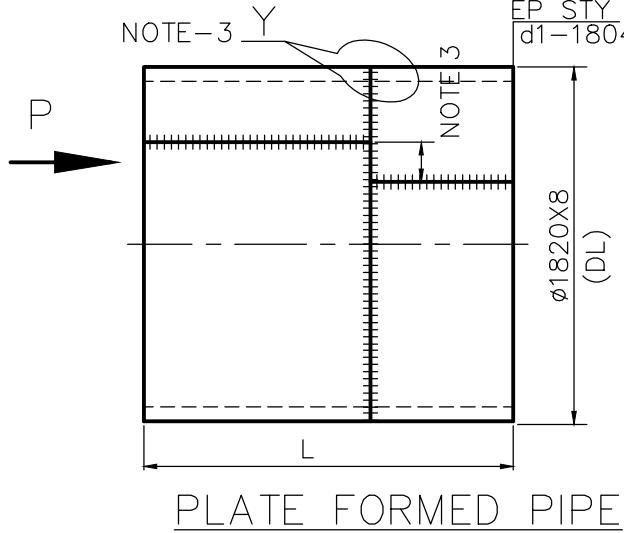
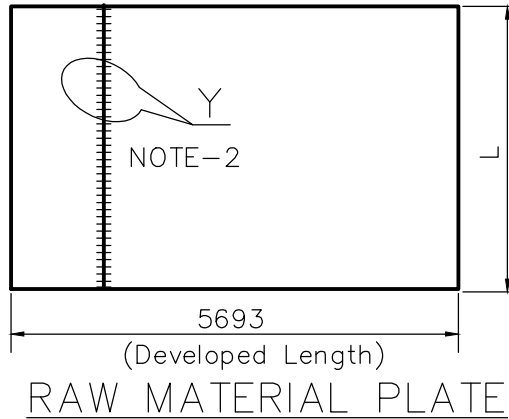


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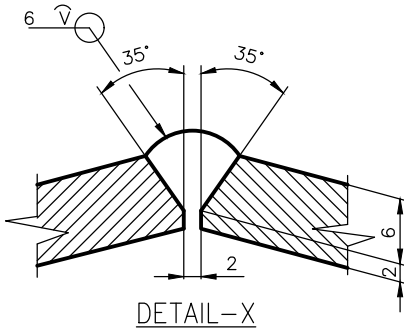
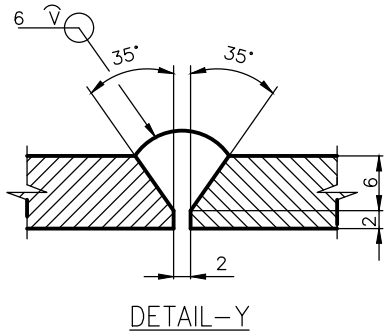
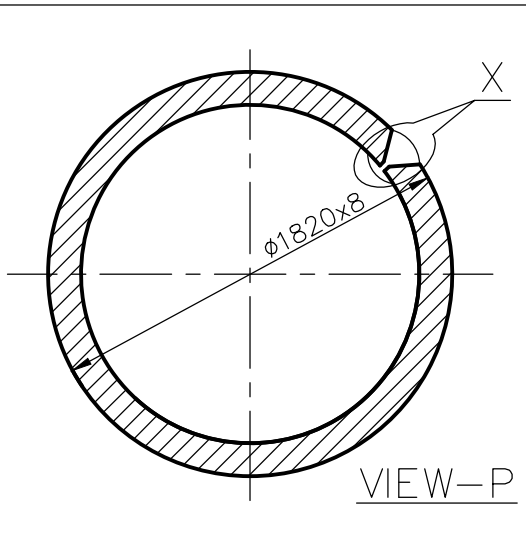
99999-999-08-3

DRAWING No



EP STY D
d1-1804

PLATE FORMED PIPE



NOTES:-

- 1 WELDED PORTIONS SHALL HAVE A UNIFORMLY SMOOTH SURFACE FINISH WITHOUT BURRS, WELD SPATTER, CRACKS ETC. FULL PENETRATION OF WELDS TO BE ENSURED.
- 2 IF SINGLE PLATE OF GIVEN SIZE IS NOT AVAILABLE, THEN TWO PLATES (MAXIMUM) CAN BE JOINED TO BUILD UP THE DEVELOPED SIZE AND ROLLED AS SHOWN.
- 3 SUITABLE STAGGERING OF LONGITUDINAL WELD JOINTS IS TO BE DONE, IF PIPE LENGTH HAS TO BE BUILT UP.
- 4 WELD JOINTS ARE TO BE RADIOGRAPHED AS PER APPLICABLE QP.
- 5 SPIDER ARRANGEMENT HAS TO BE WELDED AT THE ENDS AFTER EDGE PREPARATION. REFER DWG.NO. 4-80-999-93078

REV	DATE	ALTERED	M.P.K
01	24.07.19	APPROVED	TRINADH
ZONE	VARIANTS	LENGTH	ALTERED.
REVISION MARKED AS 01			

01	15	PLATE PL.8x5693xL=5000	3-80-655-35566		ASTM A387 GR.11CL.2	1786	559
01	14	PLATE PL.8x5693xL=1235	3-80-655-35566		ASTM A387 GR.11CL.2	441	447
		PLATE PL.8x5693xL=1460	3-80-655-35566		ASTM A387 GR.11CL.2	C	521 908
	12	PLATE PL.8x5693xL=2406	3-80-655-35566		ASTM A387 GR.11CL.2	C	860 076
	11	PLATE PL.8x5693xL=8558	3-80-655-35566		ASTM A387 GR.11CL.2	C	3059 240
	10	PLATE PL.8x5693xL=6960	3-80-655-35566		ASTM A387 GR.11CL.2	C	2488 000
	09	PLATE PL.8x5693xL=435	3-80-655-35566		ASTM A387 GR.11CL.2	C	155 500
		PLATE PL.8x5693xL=1035	3-80-655-35566		ASTM A387 GR.11CL.2	C	369 959
		PLATE PL.8x5693xL=5820	3-80-655-35566		ASTM A387 GR.11CL.2	C	2080 350
	06	PLATE PL.8x5693xL=1110	3-80-655-35566		ASTM A387 GR.11CL.2	C	396 847
	05	PLATE PL.8x5693xL=6985	3-80-655-35566		ASTM A387 GR.11CL.2	C	2497 279
	04	PLATE PL.8x5693xL=8000	3-80-655-35566		ASTM A387 GR.11CL.2	C	2860 656
	03	PLATE PL.8x5693xL=5820	3-80-655-35566		ASTM A387 GR.11CL.2	C	2080 350
	02	PLATE PL.8x5693xL=820	3-80-655-35566		ASTM A387 GR.11CL.2	C	293 108
01	01	PLATE PL.8x5693xL=335	3-80-655-35566		ASTM A387 GR.11CL.2	C	119 769
VAR NO.	ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO.	MATERIAL CODE	A	UNIT WT.
				VAR NO.	MATERIAL SPEC.	C	QTY.

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.,
PIPING CENTRE, MADRAS

DRN	NAME	SIGN	DATE	NO OF
	E.PYRIA	-sd-	27.02.19	ITEMS
CHD	SARAVANAN.C	-sd-	27.02.19	
APPD	KVR	-sd-	27.02.19	

DEPT.	GRADE OF UN TOL DIM	SCALE	WEIGHT (Kg).	NAME OF ORIGINAL ORGANISATION	ITEM No.
CODE	C/M/F	N.T.S	----	----	
TITLE				DRAWING No.	REV
PLATE FORMED PIPE (OD1820x8)				3-80-655-35566	01
CARD CODE				U 01	